

Corrocure

HIGH PERFORMANCE COATINGS

QD HB AC Primer Finish

PRODUCT INFORMATION

Coating type:

Quick drying, anti-corrosive primer finish

Typical uses:

One coat primer finish for use on a ferrous metals

Colours available:

Available in any BS or RAL Shade

Appearance:

High Sheen

TECHNICAL INFORMATION

Theoretical coverage:

5 m² per litre depending on film build

Film thickness:

| | Dry film thickness |
|-----------------|--------------------|
| Typical: | 80 microns |
| Range: | 80-100 microns |

Volume solids:

42%

May vary with colour.

Drying time:

| Temp. | Touch dry | Firm dry | Overcoat |
|-------|-----------|----------|----------|
| 20°C | 15mins | 1hours | 15 mins |

Drying time will vary with temperature, air movement, etc.

SURFACE PREPARATION

Clean and degrease the substrate. Oily residues and rust burs should be removed. Sharp edges and welds need to be ground. Any greases or contamination to be removed.

APPLICATION

Apply at a wet film thickness of approximately 190-230 microns to achieve 80 microns dry film thickness.

Airless spray (use as supplied):

Tip size: approximately 13-15 thou (0.38mm)

Tip pressure: 2,500psi (170 BAR)

Conventional spray:

Thin with Corrocure thinners No1

Tip Size: Approx. 2mm

Tip pressure: Approx. 2 bar

Brush application:

Apply using 'full' wet brush.

Do not attempt to 'brush-out' or 'lay-off'.

Ensure recommended wet film thickness applied to give specified DFT.

Clean up:

Corrocure Thinners No1

STORAGE AND PACKAGING

Storage:

Under cover within temperature range of 5°C to 32°C. Keep containers dry and tightly sealed to avoid moisture contamination.

Shelf life:

2 years or longer in unopened containers when stored under cover within a temperature range of 5°C to 32°C.

Packaging:

5 or 20 litre tins

HEALTH AND SAFETY

Please refer to the relevant safety data sheets.

All work involving the application and use of this product should be performed in compliance with all relevant national, health, safety & environmental standards and regulations

ADDITIONAL NOTES

The application and spray information given above is intended as a guide only. As conditions vary from job-to-job, it is the applicators responsibility to ensure all equipment in use has been set up to give the best results.

WARRANTY

Kenyon Paints Ltd., warrants its products to be free from defects in material and workmanship. Kenyon Paint's obligations and buyer's exclusive remedy in connection with the products shall be limited, at Kenyon Paints' option, to either replace the products not conforming the warranty or the credit of the buyers account in the invoiced amount of the non-conforming product. Any claim under this warranty must be made by the Buyer to Kenyon Paints Ltd., in writing within five (5) days of the Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. The Buyer's failure to notify Kenyon Paints of such non-conformance as required herein shall bar the Buyer from recovery under this warranty.

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For further information consult www.kenyonpaints.co.uk.

Kenyon Paints Ltd.

Regent House

Regent Street

Oldham OL1 3TZ

Tel.: 0161 665 4470

Fax: 0161 627 5072

www.kenyonpaints.co.uk